











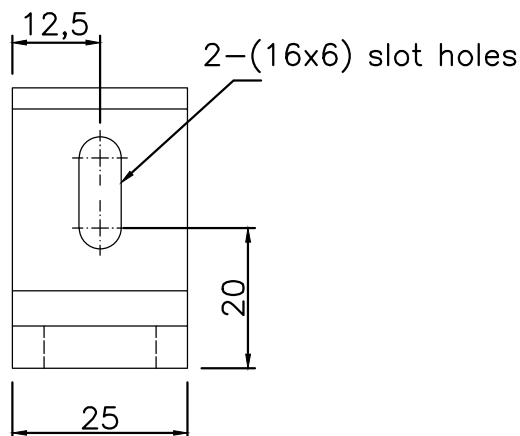
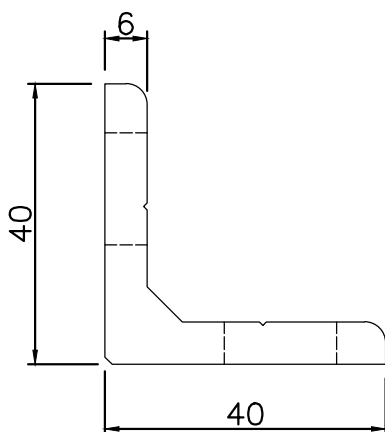
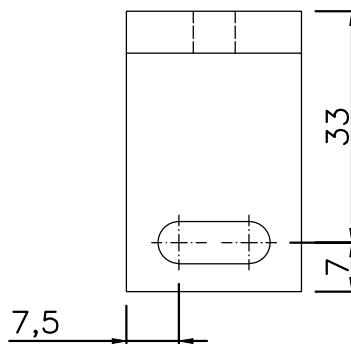
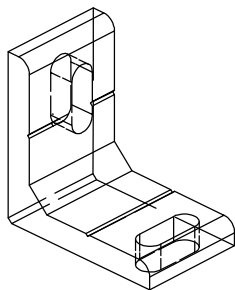


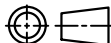





GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



1. ALL DIMENSIONS ARE IN mm
2. REMOVE SHARP EDGES AND BURRS

									EXTRUSION REF, 942-50210		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)	
								MATERIAL			
						PRODUCT	KMRC RS(3R) METRO CARS				
						REF DRG					
						MATERIAL					
						HEAT TREAT.		APPD	KCS	170417	
						SURFACE TREAT.		REVD			
						TITLE	L-ANGLE		CHKD	SNH	170417
DRWN	KIRAN	170417									
SCALE		SHEET	Wt.								
		OF									
						DRG No.		942-50310		ALT	
											
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM BEM LIMITED <small>NEW PRIORITIES. NEW DREAMS</small>					